

INTERMEDIATE AND HEAVY-DUTY INTERMEDIATE HORIZONTAL ADAPTERS

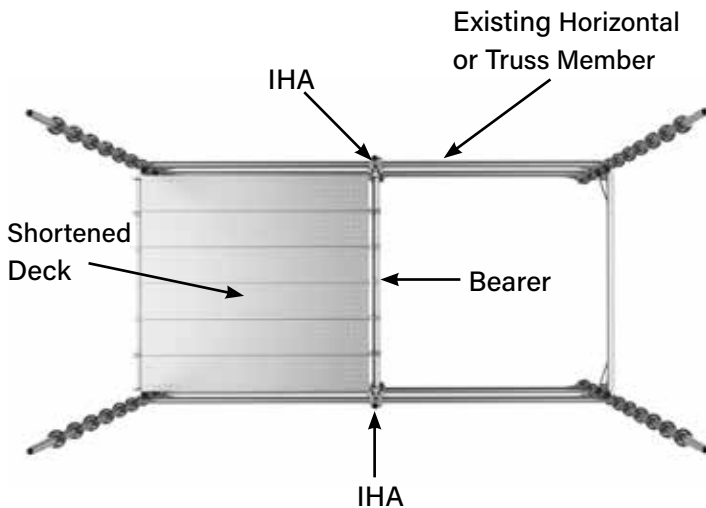
Part Number	Description	Weight (lbs.)	Maximum Vertical Load (lbs.)
IHA	Intermediate Horizontal Adapter	2	1,500
IHA-HD	Heavy-Duty Intermediate Horizontal Adapter	18	2,000



Intermediate Horizontal Adapter
(1998-2010, Run 4 - Run 45)



Heavy-Duty Intermediate Horizontal Adapter
(1998-2010, Run 4 - Run 45)



The intermediate horizontal adapter and heavy-duty intermediate horizontal adapter can be used to install a shortened board deck or handrails in the middle of an existing horizontal or truss. The load carrying capacity of the board deck is limited by the maximum allowable center load for the existing horizontal. Always deck to existing horizontals for greater load carrying ability.

Intermediate horizontal adapters and heavy-duty intermediate horizontal adapters should be used in sets, adding a horizontal that is used to provide additional support. Only a 10-cup leg or shorter may be used on top of an intermediate horizontal adapter, unless additional bracing is used. The bottom support and one (1) intermediate horizontal adapter can be replaced with other equivalent support (i.e., a horizontal at the first cup of the vertical on top of the intermediate horizontal adapter or tube and clamp bracing).



CAUTION: Do not pass material to another employee with the intermediate horizontal adapter attached.

BUILD NOTES:

1. When an intermediate horizontal adapter is supporting a board deck, the deck load must be limited to light-duty only.
2. Heavy-duty intermediate adapters installed with only two (2) handrails must be used in sets. Heavy-duty intermediate horizontal adapters can be used with only two (2) horizontals connected on the vertical. Heavy-duty intermediate horizontal adapters are not compatible with normal intermediate horizontal adapters.

**All material must be inspected prior to use!
See inspection guidelines on page 112.**

EXCEL MODULAR LOCKING INTERMEDIATE HORIZONTAL ADAPTER

Part Number	Description	Weight (lbs.)	Maximum Vertical Load (lbs.)
IHA-L	Locking Intermediate Horizontal Adapter	18	2,000



Locking Intermediate Horizontal Adapter with Pin
(2016–Present, Run 57 – Run 60)



Locking Intermediate Horizontal Adapter with Slide Lock
(2016–Present, Run 57 – Run 60)



Locking Intermediate Horizontal Adapter for Outer Deck
(2016–Present, Run 57 – Run 60)

The locking intermediate horizontal adapter is designed to replace both the intermediate horizontal adapter and the heavy-duty intermediate horizontal adapter. It provides a stronger connection, safer assembly and more flexibility than its predecessors.

The locking intermediate horizontal adapter can be used in any application that an intermediate horizontal adapter and the heavy-duty intermediate horizontal adapter can be used.

The locking intermediate horizontal adapter does not require a second intermediate horizontal adapter or another locking intermediate horizontal adapter on the opposite side of the scaffold. A lower horizontal can be installed to provide the needed support.

The locking intermediate horizontal adapter contains a locking button that prevents the adapter and the attached vertical from falling off the horizontal during assembly and disassembly.



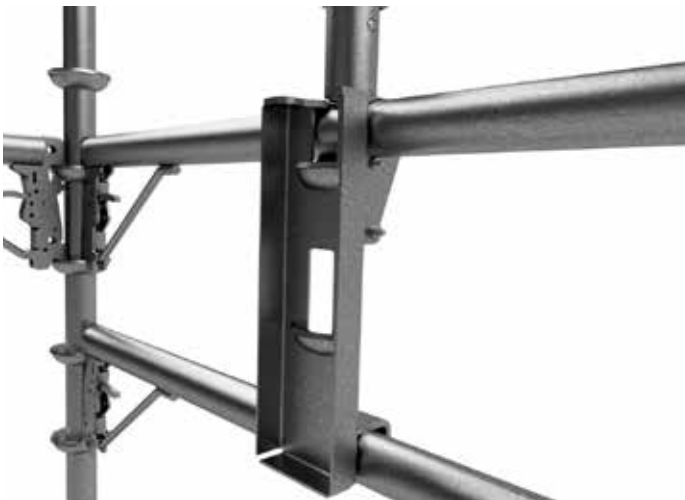
Locking Intermediate Horizontal Adapter
(2011–2015, Run 46 – Run 55)

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See inspection guidelines on page 112.**

BRACING EXCEL HORIZONTAL BARS

WITH LOCKING INTERMEDIATE HORIZONTAL ADAPTER

Description	Vertical Post Spacing (inches)	Allowable Center Load	Allowable Uniform Load (1 Brace 18" from Center)	
		lbs.	lbs.	lbs./ft
60" Bearer, 6-Plank Bearer	60	1,250	2,500	500
6' Bearer	72	1,060	2,120	353
7' Bearer	84	820	1,640	234
Horizontal Ledger				
8' Ledger	96	640	1,280	160
9' Ledger	108	550	1,100	122
10' Ledger	120	500	1,000	100



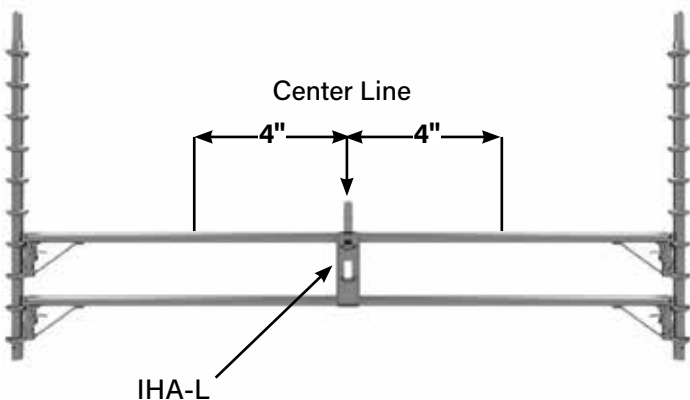
A locking intermediate horizontal adapter can be added to Excel horizontal bars when greater strength is required.

A locking intermediate horizontal adapter will NOT provide any additional support for uplift.

The locking intermediate horizontal adapter must be placed within four (4) inches of either side of the center of the horizontal.

BUILD NOTE:

1. Vertical leg may be the limiting load carrying member.
2. Horizontal bracing adds additional torque to the verticals, which must be considered when building heavy-duty or tall scaffolds.
3. Center load is applied to the center four (4) inches of the bearer or ledger.

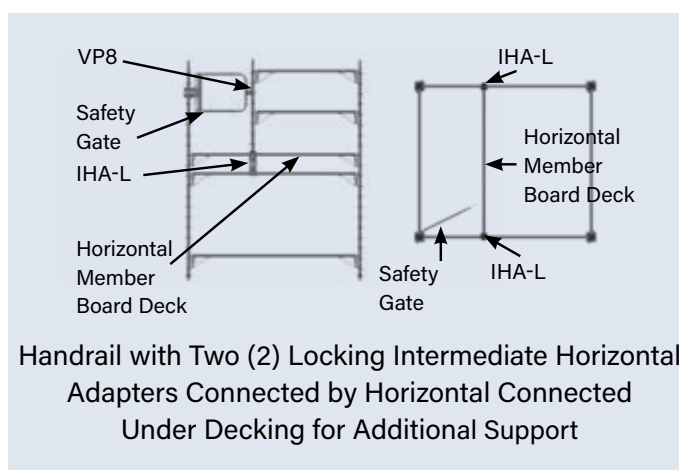
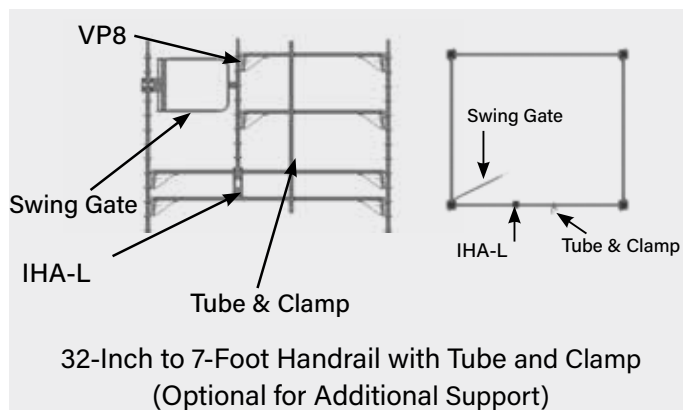
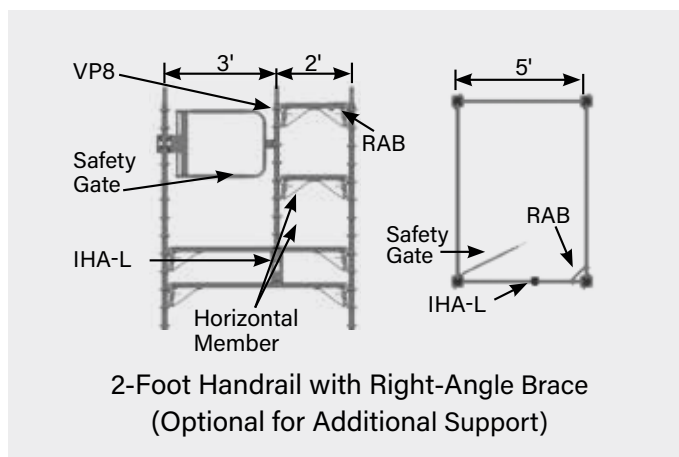
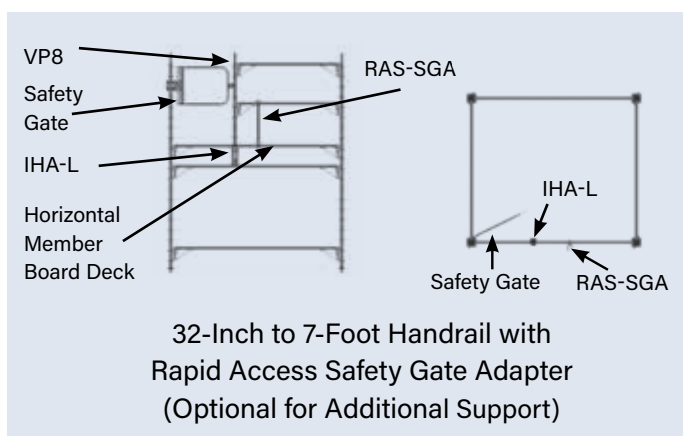


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EXCEL MODULAR LOCKING INTERMEDIATE HORIZONTAL ADAPTER FOR SAFETY GATE ACCESS

Description Spacing for VP8 & IHA-L When Used with 36" Safety Gate	Top Handrail Length (inches)	Load at Top of VP8 (lbs.)	Recommended Additional Bracing Components
2' Bearer+3' SG2 = 5' Bay	24	200	RAB
3' Bearer+3' SG2 = 6' Bay	36	200	RAB or RAS-SGA
4' Bearer+3' SG2 = 7' Bay	48	200	RAS-SGA or Tube and clamp
5' Bearer+3' SG2 = 8' Bay	60	200	RAS-SGA or Tube and clamp
6' Bearer+3' SG2 = 9' Bay	72	200	RAS-SGA or Tube and clamp
7' Bearer+3' SG2 = 10' Bay	84	200	RAS-SGA or Tube and clamp

RAB = Right Angle Brace RAS-SGA = Rapid Access System Safety Gate Adapter (See Custom Component Manual)



BUILD NOTES:

1. Vertical leg may have significant play without the installation of one the recommended additional bracings listed above.
2. When using 24-inch bearers for top handrail, a right-angle brace should be used due to the configuration of the component.

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INTERMEDIATE HORIZONTAL ADAPTER WITH CLAMP

Part Number	Description	Weight (lbs.)	Maximum Vertical Load (lbs.)
IHA-C	Intermediate Horizontal Adapter w/Clamp	3.5	1,500



The intermediate horizontal adapter w/clamp can be used like a regular intermediate horizontal adapter. The loading and installation requirements are the same as the intermediate horizontal adapter (pg 50).

The intermediate horizontal adapter w/clamp should be used in sets, adding a tube that is used to provide additional support. The bottom support and one intermediate horizontal adapter w/ clamp can be replaced with other equivalent support.

The maximum load that can be placed on the intermediate horizontal adapter w/clamp is equal to the maximum center load of the horizontal or truss it is installed on, or the rated load of the intermediate horizontal adapter w/clamp, whichever is less. Only a 10-cup leg or shorter may be used on top of a horizontal adapter unless additional bracing is used.

BUILD NOTES:

1. To install the intermediate horizontal adapter w/clamp, attach both connectors to the horizontal and then slide a piece of tube under the deck through the clamps as shown.
2. **When an intermediate horizontal adapter w/ clamp is supporting a board deck, the deck load must be limited to light-duty only.**
3. Horizontal supports must be installed as defined for intermediate horizontal adapters.
4. Intermediate horizontal adapters w/clamps should never be used to support rigging.



Clamp bolts should have between 40 and 65 lbs. tension. Overtightening could damage the threads, bolt or item the clamp is attached to.



CAUTION: Do not pass material to another employee with the intermediate horizontal adapter w/clamp attached.

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